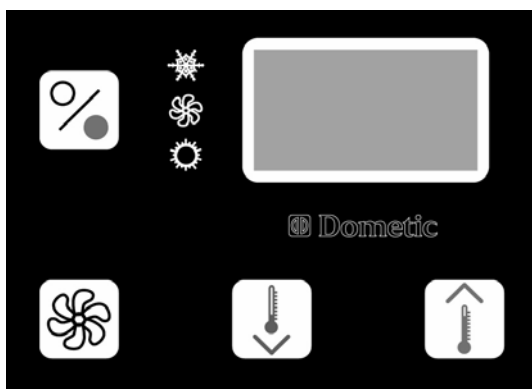




Dometic Digital Control (for DX systems)

OPERATIONS MANUAL



Dometic Marine
Rev. 20090220
L-2658 English

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INTRODUCTION

The Dometic Digital Control is a microcontroller-based unit designed for use with direct expansion, reverse-cycle air conditioning systems.

READ THIS MANUAL BEFORE PROCEEDING

Read this manual completely before you proceed with the installation and operation of the Dometic Digital Control. If you have questions or require assistance with your Dometic Digital Control, call your dealer or the Dometic Marine Service Department at +1 954-973-2477.

The Dometic Digital Control is covered under existing Dometic Warranty Policy. Incorrect installation, neglect and system abuse are not covered under Dometic Warranty Policy.

FEATURES

STANDARD

- Universal 115/230 volt, 50/60 Hz AC power supply.
- User-friendly four-button display panel.
- 5V microcontroller located in the display.
- Option to display temperature in degrees Fahrenheit or Celsius.
- Ambient air sensor in face plate.
- 20 programmable parameters.
- Nonvolatile memory requires no backup power.
- Switch inputs for High/Low Refrigerant pressure.
- Humidity Mode control.
- De-icing cycle prevents evaporator icing.
- Programmable fan operation.
- Programmable compressor delays.
- Programmable display brightness.
- Programmable fail-safe modes.

OPTIONAL

- Outside air-temperature sensor.
- Alternate air-temperature sensor.
- Pump Sentry water sensor.
- Electric heating control capabilities.
- Air Filter Cleaning or Replacement Timer (available in software revision A15 or newer).
- Low-Voltage Monitor (available in software revision A15 or newer).

This manual provides all necessary information for proper installation and operation of the Dometic Digital Control. Poor installation or misunderstood operating parameters will result in unsatisfactory performance and possible failure.

DESCRIPTION OF CONTROL

See Figure 1 and Table 1 on page 2 to identify all parts of the control.

POWER

Press the Power button once to engage the system. The display is blank when the system is off and indicates current room temperature when the system is on.

SET POINT

Press the Up or Down button to set the desired room temperature. To view the set point, momentarily press and release the Up or Down button.

FAN

Fan-speed operation is automatic, allowing fan speed to decrease as set-point temperature is approached in the Cool Mode. The fan operates at low speed when set point is satisfied.

Normally the automatic fan speed operation is reversed in the Heating Mode, however, you can program the fan to operate the same as in the Cooling Mode.

Press the Fan button to select manual fan speeds if you want to override automatic operation. You can program the fan to run only during a cool or heat cycle, otherwise the fan runs constantly.

MEMORY

The Dometic Digital Control has nonvolatile memory requiring no batteries or backup power. When power is lost, the operating parameters are retained indefinitely. When power is restored, the control resumes operating as last programmed.

Figure 1: Dometic Digital Control Display Panel and Indicators

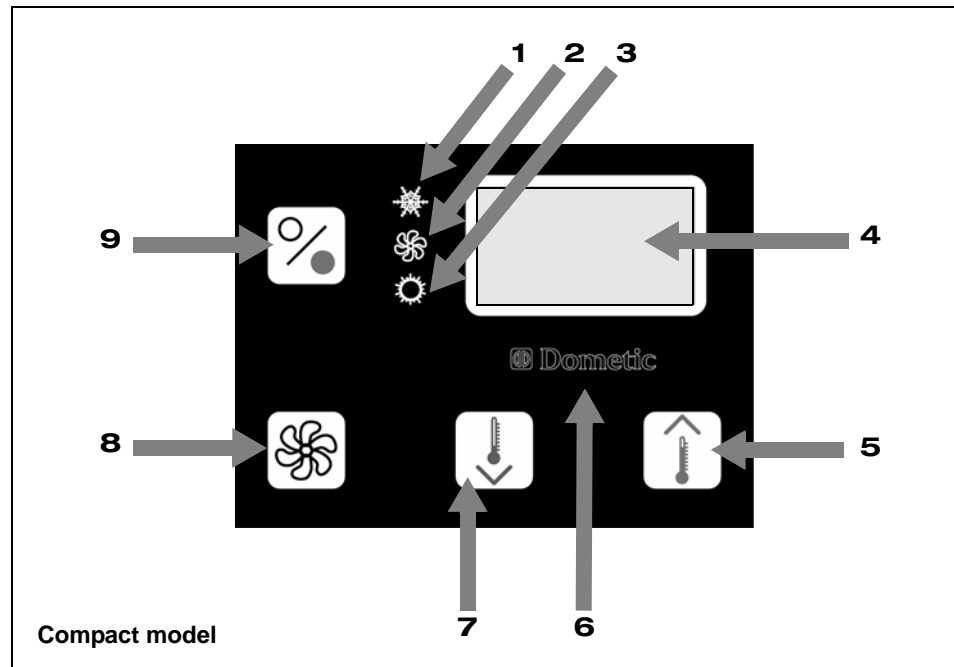


Table 1: Dometic Digital Control Display - Diagram Legend

1	Cool Mode indicator	6	Temperature sensor
2	Fan indicator	7	Down button - Lower temperature set point
3	Heat Mode indicator	8	Fan button
4	Digital display	9	Power button
5	Up button - Raise temperature set point		

IMPORTANT PROGRAMMING NOTES TO INSTALLER AND END USER

1. If your air conditioning unit is Cool Only (if it does not have a reversing valve), then you **MUST** program Cool Only Mode into parameter P-1 (factory default is Automatic Mode). **DO NOT** program Automatic Mode for a Cool Only unit. If Automatic Mode is selected and the thermostat calls for heat, the compressor will run. Since there is no reversing valve, the air conditioning unit will supply cool air when heating is desired. Cool Only units do not heat. See "P-1: Operating Mode" on page 9 for more information on how to set the proper operating mode.
2. When powering on the control, press and immediately release the Power button so you do not unintentionally enter Program Mode. You will enter Program Mode if the Power button is pressed and held for more than 5 seconds. If you enter Program Mode unintentionally, any subsequent presses of the Up or Down buttons will change the P-1 parameter setting since it is the first parameter shown after entering this mode. This will change the operating mode to Cool Only, Heat Only, or Automatic, which could result in improper system operation. Always use care when in Program Mode. For further information, refer to "Using Program Mode" on page 6.

NORMAL HEATING OR COOLING CYCLE

In **Automatic Mode**, heating and cooling are supplied as required. Based on the set point, Automatic operation maintains a 2°F (1.1°C) temperature variation. If a 4° F (2.2° C) change in temperature occurs, the unit shifts to the opposite mode. Once in Heat Mode or Cool Mode, the control maintains a 2°F (1.1°C) differential.

If you program **Cool Mode**, only cooling is supplied. The cabin temperature is maintained within 2°F (1.1°C) of set point. If you program **Heat Mode**, only heating is supplied. The cabin temperature is maintained within 2°F (1.1°C) of set point. When the heating or cooling set point is satisfied, the compressor cycles off and the fan returns to low speed. The fan speed remains constant if Manual Fan Speed is selected.

For more programming information on this feature, see “P-1: Operating Mode” on page 9.

REVERSING-VALVE OPERATION

The position of the reversing valve determines if the system is in Cool Mode or Heat Mode.

In addition, the reversing valve is programmed to toggle in these situations:

- When the system is running and heating or cooling is required, the reversing valve toggles to the opposite mode to reduce the starting surge of the compressor.
- When a cooling or heating cycle is called for and if the system has been off for less than 75 seconds.
- When a cycle is interrupted from the display panel by pressing the Power button or changing the set point.

Unnecessary valve toggling is limited to reduce reversing-valve noise. You can totally eliminate valve toggling by programming the minimum compressor staging delay to 75 seconds or greater (see “P-4: Compressor Staging Time Delay” on page 10 for more information).

Power-On Reset, which occurs when the system is powered up, always initiates a valve toggle.

INSTALLING THE DISPLAY PANEL

CHOOSING THE LOCATION

Before mounting the control panel, consider the location. The display panel's built-in air sensor provides excellent room-air temperature sensing when properly located and installed. For air-sensor location see item 6 in Figure 1, page 2.

Mount the display panel on an inside wall, slightly higher than mid-height of the cabin, in a location with freely circulating air where it can best sense average temperature. Its distance from the air conditioner must be within the 15' (4.5m) length of the display cable (custom lengths available).

Do not mount the display in direct sunlight, near any heat-producing appliances or in a bulkhead where temperatures radiating from behind the panel may affect performance. **Do not mount the display in the supply-air stream.** Do not mount the display above or below a supply-air or return-air grille. Do not mount the display behind a door, in a corner, under a stairwell or any place where there is no freely circulating air.

If you can not mount the display in a suitable location for accurately sensing room temperature, install the optional remote air sensor.

MOUNTING THE DISPLAY

1. Make the cut-out for the display panel. Cut-out size is 2.4" (61mm) wide by 1.8" (46mm) high.
2. Plug one end of the display cable (8-pin connector) into the upper-right socket on the circuit board in the electric box and the other end into the back of the display panel.
3. Clean the mounting surface with **isopropyl alcohol only** (test alcohol on hidden portion of surface first), then secure the display panel to a bulkhead with the adhesive strips provided. If the adhesive strips cannot be used directly on the bulkhead, use the plastic bulkhead adapter. The bulkhead adapter (sold separately) mounts to the bulkhead with screws and the display panel is secured to the adapter with adhesive strips. Do not use a screw gun and do not over-tighten screws when mounting adapter.

MOUNTING THE OPTIONAL SENSORS

**NOTE**

Do not staple any sensor cables when mounting.

REMOTE AIR SENSOR

Install the optional remote air sensor if the display can not be mounted in a proper location for accurately sensing room temperature. Installing the remote air sensor overrides the display's built-in sensor. The standard cable length for the remote air sensor is 7 feet (2.1m).

1. Mount the remote air sensor in the return-air stream behind the opening of the return-air grille.
2. Plug its cable (6-pin connector) into the "ALT AIR" socket #J4 in the upper-left corner of the circuit board.

OUTSIDE-AIR TEMPERATURE SENSOR

Install the optional outside-air temperature sensor to monitor the temperature outside the cabin. Outside-air sensor cables are available in various lengths.

1. Mount the sensor outside but not in direct sunlight.
2. Plug its cable into the "OAT" socket #J3.

SERVICE SENSOR

Install the optional condenser coil temperature sensor into the "SERVICE/H2O" socket #J5. Use of this sensor must be enabled via program parameter P-9, the Pump Sentry feature. See "P-9: Optional Pump Sentry" on page 8 for details.

OPERATION

OPERATOR CONTROLS AND DISPLAY PANEL

Refer to Figure 1, page 2 for the button locations and display functions listed below.

DISPLAY INDICATORS

- **Cool Mode Indicator** - The Cool Mode LED lights when the cool-only mode is selected or when the unit is in an Automatic Mode cooling cycle.
- **Fan Indicator** - The Fan Indicator LED lights when a manual fan speed is selected.
- **Heat Mode Indicator** - The Heat Mode LED lights when the heat-only mode is selected or when the unit is in an Automatic Mode heating cycle.
- **Digital Display** - The 3-digit, 7-segment digital display shows inside air temperature when the control is on. It displays the set point when either the Up or Down button is pressed. The display also indicates program information and fault codes. When the control resumes operation after a power interruption, "888" appears in the display and all the LEDs light for one second. This is normal **Power-On Reset** operation.

BUTTON FUNCTIONS - SINGLE

- **Power button** - Press and release to toggle between the On and Off Modes.
- **Up button** - Press and release to display the set point. Press and hold the Up button to increase the set point. Set point increases one degree each time the button is pressed.
- **Down button** - Press and release to display the set point. Press and hold the Down button to decrease the set point. Set point decreases one degree each time the button is pressed.
- **Fan button** - Press to advance through the available fan settings. One through six indicates Manual Fan Speeds. One is the lowest fan speed and six is the highest fan speed. The letter "A" displays when automatic fan operation is selected.

BUTTON FUNCTIONS - DUAL

- **Up & Down buttons (On Mode)** - Simultaneously press the Up and Down buttons while in the On Mode to display outside air temperature (if the optional outside air temperature sensor is installed).
- **Up & Down buttons (Program Mode)** - Simultaneously press the Up and Down buttons while in the Program Mode to set new program defaults.
- **Power & Down buttons (On Mode)** - Simultaneously press the Power and Down buttons while in the On Mode to enter the Moisture Mode.
- **Power & Down buttons (Fault History)** - Simultaneously press the Power and Down buttons while viewing the service fault history log to clear the fault history log.
- **Power & Up buttons (On Mode)** - Simultaneously press the Power and Up buttons to view the service sensor temperature (P-9 must be turned on).

SPECIAL BUTTON FUNCTIONS

To implement these special functions, disconnect AC power, then press and hold the specified button while reconnecting AC power.

- **Service-History Log** - With power to the unit disconnected, press and hold the Fan button while reconnecting the AC power to view the service history log. Press the Power button once to exit the service history log. See "Service History Log" on page 16 for details.
- **Self-Test Mode** - With power to the unit disconnected, press and hold the Power button while reconnecting the AC power to enter the Self Test Mode. Use the self test to diagnose problems and test the air conditioning system. See "Automated Factory Self-Test Program" on page 16 for details.
- **View Hour Meter** - With power to the unit disconnected, press and hold the Down button while reconnecting the AC power to view the compressor hour meter. Maximum recordable time is 65,536 hours. See "Hour Meter" on page 16 for details.

MODES OF OPERATION

OFF MODE

When the control is in Off Mode, all control outputs are turned off. Program parameters and user settings are saved in nonvolatile memory. The Program Mode can only be accessed from the Off Mode.

ON MODE

When the control is in On Mode, power is supplied to the appropriate outputs and the display indicates the current state of operation. The operating and program parameters resume based on those last stored when the unit was operating.

AUTOMATIC MODE

When Automatic Mode is selected, the system provides both heating and cooling as required. The Heat LED or Cool LED lights indicate the mode in use. Temperature in a given mode is maintained within 2° F (1.1° C) of set point, however a 4° F (2.2° C) difference is required for the control to change modes. Once the mode changes, temperature is maintained within 2° F (1.1° C) of set point.

COOL MODE

When Cool Mode is selected, the Cool LED is lit and the cooling system operates as required. If the ambient temperature drops below the set point, the system will not automatically switch to the Heat Mode.

HEAT MODE

When Heat Mode is selected, the Heat LED is lit and the heating system operates as required. If the ambient temperature rises above the set point, the system will not automatically switch to the Cool Mode.

MOISTURE MODE

Use Moisture Mode to help control humidity. While in the On Mode, simultaneously press the Power and Down buttons. The first cycle starts in one minute. Every four hours, the fan circulates air for 30 minutes. During this time, the air temperature is sampled and entered into memory. If necessary, the cooling cycle starts and continues until the temperature is lowered 2° F (1.1° C) or until the compressor runs a maximum of one hour. Four hours after the temperature is satisfied or the compressor times out, the cycle repeats. The "HU1" code displays while in Moisture Mode. Press the Power button once to end Moisture Mode.

FAN MODES

Automatic Fan Mode

The control has six automatic fan speeds available: The fastest fan speed is "6", the slowest is "1". Automatic Fan Mode allows the control to determine the required fan speed based on temperature differential. This permits a balance between the most efficient temperature control and slower, quieter fan speeds. To select Automatic Fan Mode, press and release the Fan button until the letter "A" displays.

Manual Fan Mode

There are six manual fan speeds available: The fastest fan speed is "6", the slowest is "1". Manual Fan Mode allows you to select and maintain a desired fan speed. When a manual fan speed has been selected, the Fan LED lights. The speed level is momentarily displayed when it is selected. Press and release the Fan button until the desired fan speed number is displayed.

Fan-Only Mode

Use the Fan-Only Mode to operate the fan for air circulation when no cooling or heating is desired. From the Off Mode press and release the Fan button to start fan speed 1. Press and release again to increment through the other speeds. After reaching

speed level 6, press and release the Fan button to turn off the fan. Turning on the control will revert the fan to the Automatic Mode or the last selected manual fan setting.

Cycled or Continuous Fan Operation

The fan can be set to run continuously whenever the system is turned on, or it can be set to cycle on and off with the compressor. To change this fan operational setting, select either "CYC" or "con" in P-14. When "CYC" is selected, the setting has been changed to cycled. When "con" is selected, the setting has been changed to continuous.

PROGRAM MODE

Use Program Mode to adjust operating parameters for your particular needs. Program Mode is also used to fine-tune the system for the most efficient operation within an installation. (Variables such as ducting, sensor location, and system layout affect system operation.) The control has factory default settings stored in permanent memory that can be recalled. However, reprogrammed settings can be saved as the new default, thus overwriting the factory defaults. See "P-17: Reset Memorized Defaults" on page 9 for details.

USING PROGRAM MODE

ENTERING PROGRAM MODE

You can only enter Program Mode from the Off Mode. If necessary, press the Power button to enter Off Mode. Press and hold the Power button while in the Off Mode until the letter "P" appears in the display. The characters "P1" followed by the P-1 parameter setting appear in the display. The control is now in the Program Mode. If no programming is attempted for one minute, the control exits Program Mode and returns to Off Mode.

EXITING PROGRAM MODE

Press the Power button once to exit Program Mode and return to Off Mode. Or, do not attempt any programming for 50 seconds, then the control exits Program Mode and returns to Off Mode. Any programming changes made while in Program Mode will be saved and put into operation after exiting Program Mode and returning the control to the On Mode. (If you want the programming changes to become the new defaults, see "Memorizing New Program Parameters" below.) When you exit Program Mode the software version number (such as "A24") appears in the display.

CHANGING PARAMETERS

While in Program Mode, press and release the Fan button to increment from one program parameter to the next until you reach the desired parameter number. The programmable parameters range from P-1 through P-22.

When you reach the desired parameter number, use the Up and Down buttons to select the data or set the desired limits for the parameter being programmed. See Table 2 on page 10 for a list of the parameters, the possible settings for each, and their factory default settings.

MEMORIZING NEW PROGRAM PARAMETERS

If you want new parameters to be the program defaults, adjust the parameters to the desired settings, then press the Up and Down buttons simultaneously while in Program Mode. This memorizes the new settings as program defaults and exits the Programming Mode.

To return to the factory default settings, refer to the factory defaults listed in Table 2 on page 10 and reset the parameters manually.

RESTORING MEMORIZED DEFAULT SETTINGS

You can restore the last memorized default settings by entering Program Mode and setting P-17 to "rSt". The memorized default settings are restored and the control returns to Off Mode. See "P-17: Reset Memorized Defaults" on page 9 for details. To return to the factory default settings, refer to the factory defaults listed in Table 2 on page 10 and reset the parameters manually.

SOFTWARE IDENTIFICATION

The control's software version (such as "A24") appears in the display for one second prior to exit from Program Mode, then the control returns to Off Mode.



NOTE

If you have any reason to contact Dometic about the system or programming the control, you must have the software identification number and air conditioning unit serial number available. The serial number may be found on the dataplate label.

PROGRAMMING

PROGRAMMING PROCEDURE

1. Enter Program Mode. (See "Entering Program Mode" above for details.)
2. Press and release the Fan button to increment from one program parameter to the next.
3. Use the Up and Down buttons to change the parameter's setting.
4. Press the Power button to exit Program Mode and return the control to Off Mode. Or, to memorize the changes as the new defaults, simultaneously press the Up and Down buttons (optional).

PROGRAMMABLE PARAMETERS

The system's default parameters may be changed by the installing dealer or end user. Once new values are entered and memorized, the factory defaults are overwritten and the new parameters become the default values. You can restore the original factory default parameters manually. A summary of the parameters, the permitted values, and original factory default settings of each are listed in Table 2, page 10.



IMPORTANT

If you have any programming problems or confusion occurs, reset the Memorized Default Settings by entering Program Mode and setting P-17 to "rSt".

P-1: Operating Mode

Select an operating mode: For Automatic Mode select "0", for Cool Mode select "1", for Heat Mode select "2", for Radome systems only select "3" (see L-2283IO, *Radome Installation, Operation & Maintenance Manual* for details).

P-2: High Fan Limit

Values for the upper fan-speed limit range from 65 to 95. Set a higher number to increase the fan speed or a lower number to slow the fan speed.

P-3: Low Fan Limit

Values for the lower fan-speed limit range from 30 to 64. Set a higher number to increase the fan speed or a lower number to slow the fan speed.



IMPORTANT

Once the high and low fan speed limits are set, the unit automatically readjusts the remaining speeds to produce six equally spaced fan speeds in both Automatic and Manual Fan Modes.

P-4: Compressor Staging Time Delay

The compressor staging delay is for installations where more than one system operates from the same power source. Setting different staging delays allows compressors to start at different times when power is interrupted. Stage the units at least five seconds apart. Minimum delay is five seconds and maximum is 135 seconds. (See "Reversing-Valve Operation" on page 3 for programming tips.)

P-5: Temperature Calibration

This feature calibrates the ambient sensor within a range of $\pm 10^{\circ}\text{F}$. Adjust this parameter to display the correct room-temperature reading. Note that setting increments are in $^{\circ}\text{F}$ even when the control is set to display $^{\circ}\text{C}$.

P-6: Failsafe Level

There are four failsafe levels. See "Failsafe and Fault-Handling Codes" on page 11 for details.

P-7: Low AC Voltage Shutdown

Use this feature to shut down the unit if the voltage drops to a dangerously low level. By default this feature is off, but it can be set between 75 and 105 for a 115V unit, and from 175-205 for a 220/230V unit. This feature works immediately at start up, but to prevent nuisance faults it requires a five-minute delay before displaying a fault code. The fault code is "LAC".

This control has a built-in voltmeter circuit that monitors the AC input voltage. Depending on whether the input power supply is 115VAC or 230VAC, this parameter can be set to "OFF", or a number in the range of "75" to "105" (for 115VAC input power) or "175" to "205" (for 230VAC input power). The factory default setting is OFF.

When this parameter is on, the control checks the AC input voltage prior to each cooling or heating cycle and prevents the compressor from starting if the voltage is less than the specified setting. This provides extra protection for the compressor and components within the system during low voltage (brownout) conditions. If this low voltage condition occurs, the fault code "LAC" appears in the LED display. The fault will continue until the AC input voltage rises above the specified setting, at which time the LAC fault code clears automatically and the cooling or heating cycle will commence.

After the compressor is started, the low voltage monitor will not interfere with operation and the LAC fault will not display even if the voltage does drop below the specified setting. Similarly, whenever the control is not running a cooling or heating cycle and the voltage drops below the specified setting, the LAC fault will not display.

P-8: De-Icing Cycle

The de-icing cycle prevents ice build up on the evaporator coil during extended periods of cooling operation. Installation variables such as grille sizes, length of ducting, insulation, and ambient temperatures determine the run time required to achieve set point. Factors that substantially increase run time include operating the system with hatches and doors open, and programming an unrealistic set point (e.g. 65° F/18.3° C). Such situations can cause the evaporator to form ice on warm humid days.

- De-icing is accomplished by closely monitoring the room air temperature in 10-minute intervals during a cooling cycle. Depending on the parameter value and the change in room temperature during these monitoring intervals, the control performs various actions to prevent ice from forming or to melt ice that has already formed. This is accomplished by short compressor shutdown periods combined with a one-speed increase in fan speed, and by periodic Heat Mode cycles with the fan turned off.

The parameter setting for the de-icing feature depends on whether you are using the optional alternate air-temperature sensor or the display's built-in room air-temperature sensor. Installation of an optional alternate air temperature sensor (located in the return air path) greatly increases the effectiveness of the de-icing feature, and this option should be considered whenever the display sensor cannot read the room temperature accurately.

- **If using an optional remote air-temperature sensor**, set this parameter to "1" to turn the de-icing feature on, or to OFF to disable.
- **If using the display's built-in room air temperature sensor**, this feature has two selectable behavior modes. Both modes attempt to compensate for any temperature discrepancy the display sensor experiences. (Although discrepancy is not typical, installation variables such as where the display is placed inside the room—near an open door or in direct sunlight—can affect how accurately it reads the actual room temperature.) Set this parameter to "1" to assume the display sensor may be reading the room temperature as much as 5° F (2.8° C) greater than the actual evaporator temperature (standard). For more extreme installations, set this parameter to "2" to assume the display sensor may be reading the room temperature as much as 7° F (3.9° C) greater than the actual evaporator temperature. The setting of "2" should only be used if a setting of "1" does not prevent evaporator ice from forming. The installation of an optional remote air temperature sensor (located in the return-air path) greatly increases the effectiveness of the de-icing feature, and this option should be considered whenever the display sensor cannot read the room temperature accurately.

P-9: Optional Pump Sentry

The control can be equipped with an optional temperature sensor that is used to monitor the condenser coil temperature. The sensor is plugged into the "SERVICE/H2O" sensor jack and parameter P-9 programmed for a temperature between 100 and 150° F (37.8 and 65.6° C), depending on seawater temperature and the system type. (Note that setting increments are in °F even when the control is set to display °C.) Connect the water sensor to the condenser coil outlet and insulate it. When the coil temperature rises above the programmed value, the pump and compressor are shut down and "PLF" flashes in the display.

P-10: Display Brightness Control

The display brightness can be adjusted from 4 to 13, with 4 being the dimmest and 13 the brightest. Typically a dark cabin will require a setting of 4 or 5. A very bright cabin will require a setting of 10 to 13.

P-11: Fahrenheit or Celsius Selection

The default setting is °F. Select °C for Celsius. (Celsius readings are displayed in tenths, for example 22.2°).

P-12: Cycle Pump With Compressor

To increase pump life and conserve electricity the pump can be programmed to cycle on and off with the compressor. The pump can also be programmed to operate continuously whenever the system is on. To program the pump for continuous operation, set P-12 to "con".

P-13: Reverse Automatic Fan Speeds During Heating

The automatic fan speeds can be reversed during Heat Mode to improve heat output in cooler climates. The fan will speed up as the set point is approached. Lowering the fan speed when the cabin is cold increases head pressure and helps raise supply temperature. Increasing the fan speed as the set point is approached also reduces unnecessary high pressure faults. The fan switches to low speed when the set point is satisfied and the compressor cycles off. The fan can be programmed to operate the same as in cooling by programming P-13 "nor" which represents normal fan operation during reverse cycle heating.

P-14: Cycle Fan with Compressor

You can program the fan to run continuously when the system is on, or allow it to cycle with the compressor. The default is “con” for continuous fan. To cycle the fan with the compressor, select “CYC”.

**IMPORTANT**

When used with optional electric heat, the fan remains on for four minutes after the heater cycles off.

P-15: Reverse-Cycle or Electric Heat

Units not equipped with reverse-cycle heat may have an electric heater added. Set to “ELE” for the electric heat option. When programmed for electric heat, the valve relay is energized. Since the valve-relay output only supports a maximum of 15 amps at 115VAC or 10 amps at 230 VAC of resistive load, when installing an optional electric heater that exceeds this load, it is necessary to install an additional contactor that is rated to handle the full load of the electric heater. Please consult with Dometic Customer Service or with an authorized service technician for assistance.

P-16: Fan Motor Selection

The “SC” (Split Capacitor) default setting is correct for air conditioning units with high-velocity blowers. Only change the setting to “SP” if your unit has a Shaded Pole fan motor, recognizable by a blower-motor overhang. (The SC motor of a high-velocity unit is inside the blower, and the unit has “VTD” or “HV” in the model number.)

P-17: Reset Memorized Defaults

To reset all programming parameters set this parameter to “rSt”. This restores all programmable parameters to the **last saved default values**. Once new values are entered and memorized the factory defaults are overwritten, and the new parameters become the default values. To restore the original factory default parameters manually, refer to Table 2, page 10.

P-18: (Reserved for future use)**P-19: (Reserved for future use)****P-20: Air Filter Cleaning/Replacement Timer Setting**

(Available only in software revision A21 and newer.) Use this feature for a reminder to clean or replace the unit's air filter. The parameter entered represents that number times 10 hours. Select the number of operating hours until the filter reminder appears. Parameter choices are between 10 (100 hours) and 250 (2500 hours). Dometic recommends that you check the air filter at least every 500 hours of operation. The default setting is off, designated with “00”.

P-21: Filter Cleaning/Replacement Timer Value & Reset

(Available only in software revision A21 and newer.) This parameter displays the current elapsed time (in hours times 10) since the timer was started or reset. For example, if the value of P-21 is “30”, then between 300-399 hours have elapsed since the timer was started or reset. Once the value of P-21 reaches the value set in P-20 (explained above), “FIL” flashes on the LED display every 10 seconds until it is cleared. To clear the “FIL” reminder, press either the Up or Down button while viewing the P-21 parameter. This resets P-21 to 0 and restarts the timer.

P-22: Voltage Calibration

(Available only in software revision A21 and newer.) This feature displays the voltage being read by the power and logic circuit board. It displays a live reading of the voltage and can be manipulated by pressing the Up or Down buttons. Calibrating this parameter provides a more accurate voltage level when calculating low voltage for P-7. Use a reliable voltmeter as a reference when adjusting this parameter.

Table 2: Programmable Parameters - Ranges and Factory Defaults

Parameter Number	Description	Factory Default	Custom Default	Parameter Range
P-1	Operating Mode	0		0 = Auto 1 = Cool Only 2 = Heat Only 3 = Radome ¹
P-2	High Fan-Speed Limit	95		65 - 95
P-3	Low Fan-Speed Limit	55		30 - 64
P-4	Compressor Staging Time Delay	15		5 - 135 seconds
P-5	Temperature-Sensor Calibration	Ambient temp		Ambient plus or minus 10° F
P-6	Failsafe Level	3		0 = Minimal Protection 1 = Continuous No Display 2 = Continuous With Display 3 = Four Failures Reset Required
P-7	Low AC Voltage Shutdown (Volts) ²	115V: OFF 220/230V: OFF		115V: 75 - 105 220/230V: 175 - 205
P-8	De-Icing Cycle ³	1		OFF 1 = On with 5°F Display Sensor Differential 2 = On with 7°F Display Sensor Differential
P-9	Pump Sentry ²	OFF		OFF On = Select 100°F to 150°F
P-10	Display Brightness Control	9		4 (Dimmest) - 13 (Brightest)
P-11	Display Temperatures in Fahrenheit or Celsius	F		F = Fahrenheit Displayed C = Celsius Displayed
P-12	Cycle Pump With Compressor or Continuous Pump	OFF		OFF = Cycle With Compressor On = Continuous Pump
P-13	Reverse Fan Speeds During Heat Mode	rEF		nor = Normal Fan Operation rEF = Reversed Fan in Heat Mode
P-14	Continuous Fan or Cycle Fan With Compressor	con		CYC = Cycle Fan With Compressor con = Continuous Fan Operation
P-15	Reverse-Cycle Heating or Electric-Heat-Only Option Installed	nor		nor = Reverse-Cycle Heating ELE = Electric Heater Installed
P-16	Fan-Motor Type: Split Capacitor or Shaded Pole	SC		SC = Split Capacitor Fan Motor SP = Shaded Pole Fan Motor
P-17	Reset Memorized Programming Defaults	nor		rST = Reset Defaults nor = Normal
P-18 P-19	Reserved for future options			
P-20	Air Filter Cleaning/Replacement Timer Setting (x10 hours)	0		0 = Timer Disabled 10 - 250 (100 - 2500 hours)
P-21	Current Filter Time (x10 hours) and Reset	0		Displays the elapsed time (in hours x10) since the timer was started or reset. Press Down button to reset value to 0, restart the timer, and clear the display's "FIL" reminder.
P-22	Voltage Calibration	AC Voltage		

¹Do not use parameter 3 for P-1 if you do not have a Radome system. If you do have a Radome system, please refer to L-2283IO, *Radome Installation, Operation & Maintenance Manual* for details.

²This feature is only available in software revision A21 and newer.

³This feature's setting and behavior were modified in software revision A21 and newer. See description in text for details.

FAILSAFE AND FAULT-HANDLING CODES

To protect the equipment, certain fault conditions trigger a lockout: The control shuts down and will not restart until the fault is repaired. The lockout condition depends on a combination of the failsafe level you have programmed as well as the type of fault detected.

One of the following fault codes displays when a fault is detected:

- **ASF** – Indicates air sensor failure.
- **FIL** – Indicates filter needs replacing.
- **HPF** – Indicates high refrigerant pressure. When in Heat Mode, “HPF” does not display and does not cause lockout.
- **LAC** – Indicates low AC voltage.
- **LPF** – Indicates low refrigerant pressure. “LPF” has a 10-minute shut down delay.
- **PLF** – Indicates high water temperature in condensing coil.

FAILSAFE LEVEL 0

This level provides minimal failsafe protection and is not recommended. Only the “ASF” fault is detected and displayed. The control shuts down and will not restart until the fault is repaired. When the fault is repaired the control restarts.

FAILSAFE LEVEL 1

This level provides the failsafe actions of level 0, plus all other faults are detected but not displayed. The system shuts down for 2 minutes or until the fault is cleared, whichever is longer. The system restarts when the fault is cleared.

FAILSAFE LEVEL 2

This level provides the failsafe actions of levels 0 and 1, plus all faults are displayed. The system shuts down for 2 minutes or until the fault is cleared, whichever is longer. The system restarts when the fault is cleared.

FAILSAFE LEVEL 3

This level provides the failsafe actions of levels 0, 1, and 2, plus the system will lockout after four consecutive HPF or LPF faults, and you can clear the lockout. The system shuts down for two minutes or until the fault is cleared, whichever is longer. To clear the lockout, press the Power button once to Off Mode and press it again to On Mode.

QUICK-START OPERATIONS CHECKLIST

1. Ensure seawater-intake ball valve (seacock) is open.
2. Make sure the control is powered OFF.
3. Turn on the air conditioner circuit breaker. If the seawater pump has its own circuit breaker, turn that on also.
4. Turn the control ON.
5. Press the Fan button. Verify that the fan is running and that there is steady airflow out of the supply-air grille.
6. Select a temperature set point lower than the current cabin temperature. This starts the compressor and seawater pump.
7. Check for a steady solid stream of water from the overboard discharge.
8. Verify that there is steady airflow out of the supply-air grille.

If the unit does not appear to be operating properly, refer to the guidelines in “TROUBLESHOOTING” on page 12.



IMPORTANT

Do not turn the unit off then immediately turn it back on. Allow at least 30 seconds for refrigerant pressure to equalize.

TROUBLESHOOTING

GENERAL TROUBLESHOOTING

See also "Digital-Controls Troubleshooting" on page 13.

Table 3: General Troubleshooting

PROBLEM	POSSIBLE REASON/SOLUTION
System will not start.	<ol style="list-style-type: none"> Air conditioner circuit breaker is off. Turn circuit breaker on at ship's panel. Wrong wiring at terminal strip. Check wiring diagram; correct if necessary. Input-line voltage is insufficient. Check power source (shore/generator) for proper voltage. Check wiring and terminals for proper sizes and connections. Verify with a volt-meter that the power at the unit is the same as the power source. Push-on connectors or butt splices became disconnected during installation. Disconnect power supply and open electric box, check wiring diagram, correct if necessary.
Fan is not running.	Check "Digital-Controls Troubleshooting" on page 13.
No cooling or heating.	<ol style="list-style-type: none"> Temperature set point is satisfied. Lower or raise set point. Obstructed seawater flow. Clean seawater strainer. Check for obstructions at speed scoop thru-hull inlet. Check for a good steady flow from the overboard discharge. Seawater pump may be air-locked. Remove hose from pump discharge to purge air from line. Loss of refrigerant gas. Check air conditioning unit for refrigerant oil leakage, call service technician. Seawater temperature too high for cooling or too low for heating. Seawater temperature will directly affect air conditioning unit's efficiency. This air conditioning unit can effectively cool your boat in water temperature up to 90°F (32.2°C) and heat (if reverse-cycle option is installed) in water temperatures as low as 40°F (4.4°C). Fan coil is iced (in cooling). Check your specific control troubleshooting section. Fan is not running. Check your specific control troubleshooting section. Seawater plumbing is air-locked. Ensure that seawater plumbing is installed per the guidelines in this manual. Digital control is programmed for Cool or Heat only, or mechanical-control thermostat is rotated too far toward either Cooler or Warmer setting. See digital control manual for reprogramming or see mechanical control operation section in this manual. High-pressure switch is open (in cooling) due to improper seawater flow. Strainer or intake may be plugged, seacock may be closed, check seawater hose for kinks or collapses. Verify pump operation. Check pump circuit breaker if applicable. High-pressure switch is open (in heating) due to improper airflow. Remove any obstructions in return air stream. Clean return air filter and grille. Check for crushed or restricted ducting, ducting must be as straight, smooth and taut as possible. High-pressure switch is open (in heating) due to high seawater temperature. System may cycle on high pressure if seawater temperature is above 55°F (12.8°C). Compressor's thermal overload is open due to either of the above reasons. Compressor needs to cool down. Turn system off for a while (it may take up to three hours to reset thermal overload).
No heating.	Unit is "cool only", or if reverse cycle, reversing valve may be stuck. Tap reversing valve lightly with rubber mallet while unit is in heat mode. Call for service if that does not correct the problem.

Table 3: General Troubleshooting (continued)

PROBLEM	POSSIBLE REASON/SOLUTION
Low airflow.	<ol style="list-style-type: none"> 1. Airflow is blocked. Remove any obstructions in return-air stream. Clean return-air filter and grille. Check for crushed or restricted ducting; ducting must be as straight, smooth and taut as possible. 2. Fan Coil is iced. See below.
Fan coil is iced.	<ol style="list-style-type: none"> 1. Thermostat set point is too low. Raise set point. 2. Improper airflow. Remove any obstructions in return air stream. Clean return air filter and grille. Check for crushed or restricted ducting, must be as straight, smooth and taut as possible. See the Digital Controls Troubleshooting section below for reprogramming options. 3. Supply air is short-cycling. Redirect supply air so that is not blowing into the return air stream. Seal any air leaks on duct. 4. Humidity level too high. Close hatches and doors. 5. When all else fails. Switch air conditioning unit to heat until ice melts or use hair dryer to melt.
Water coil is iced in the Heating Mode.	Seawater temperature is below 40° F (4.4° C). Shut down system to prevent damage to condenser. Allow coil to defrost.
System runs continuously.	<ol style="list-style-type: none"> 1. Set point temperature is improperly set: too low for cooling or too high for heating. Raise or lower set point. 2. Porthole or hatches open. Close all port holes and hatches. 3. Seawater temperature too high for cooling or too low for heating. Seawater temperature will directly affect the air conditioning unit's efficiency. This air conditioning unit can effectively cool your boat in water temperatures up to 90°F (32.2°C) and heat (if reverse cycle option is installed) in water as low as 40°F (4.4°C). 4. Improper air sensor location. Check your specific control troubleshooting section.

DIGITAL-CONTROLS TROUBLESHOOTING

See also "General Troubleshooting" on page 12.

Table 4: Digital-Controls Troubleshooting

PROBLEM	POSSIBLE REASON/SOLUTION
Digital display panel is not lit.	The 8-pin display-cable plugs are not making contact (unplugged, dirty, bent, or broken pins). With POWER OFF at the circuit breaker, remove connector and inspect. If damaged, replace connector or entire display cable.
Fan is not running or runs continuously.	<p>Digital control is programmed for either fan cycling with compressor or continuous fan operation.</p> <p>Dometic Digital Control: Reprogram parameter P-14. Note: After the compressor cycles off, the fan will continue to run for two minutes in Cool Mode and four minutes in Heat Mode regardless of parameter setting.</p>
Fan is not running but the compressor is.	Failed triac on circuit board. Send for repair or call local service technician.
Fan runs continuously although it is set to cycle with compressor.	Failed triac on circuit board. Send for repair or call local service technician.
No cooling or heating.	<ol style="list-style-type: none"> 1. Digital control programmed for heat or cool only. Reprogram parameter P-1. 2. "HPF" or "LPF" is displayed. See below.

Table 4: Digital-Controls Troubleshooting (continued)

PROBLEM	POSSIBLE REASON/SOLUTION
No heat.	Digital Control may be set to Electric Heat, not Reverse Cycle. Reprogram parameter P-15.
Unit switches to heat while in Cool Mode.	De-icing feature enabled due to coil icing up. Reprogram parameter P-8
Fan coil is iced.	Improper airflow. See the General Troubleshooting section above first, before reprogramming digital control. Reprogram parameter P-8 to enable de-icing. If de-icing cycle does not melt ice, switch air conditioning unit to heat until ice melts or use hair dryer to melt ice. If problem persists, reprogram Low Fan Speed Limit for maximum value. Set P-3 to 64.
System runs continuously.	Improper air sensor location. Verify display head location with criteria found in the control manual. Install alternate air sensor if necessary.
"ASF" is displayed. (Air Sensor Failure)	1. Indicates failed face plate air sensor, alternate air sensor or display cable. Unplug alternate air sensor if installed or plug in alternate air sensor if not installed. Try another display cable. 2. Damaged jack/socket in display head or on circuit board. Visually check to see that pins inside socket are not bent or corroded. Repair or replace display or circuit board if needed.
"FIL" is flashing (Filter Reminder)	Filter needs cleaning or replacement. Clean or replace filter, and reset P-21 to "00".
"HPF" is displayed. (High Refrigerant Pressure)	1. High-pressure switch is open (in cooling) due to improper seawater flow. Strainer or intake may be plugged, seacock may be closed. Check seawater hose for kinks or collapses. Verify pump operation; check pump circuit breaker if applicable. 2. High-pressure switch open (in heating) due to improper airflow. Remove obstructions in return air stream. Clean air filter and grille. Check for crushed or restricted ducting. Ducting must be as straight, smooth and taut as possible. If problem persists, reprogram Low Fan Speed Limit for maximum value. Set P-3 to 64, and set the reverse fan speeds during Heating Mode parameter P-13 to "rEF", or manually set fan speed to high.
"LAC" is displayed. (Low AC Voltage)	1. Supply voltage is too low. Verify power to unit with multimeter. 2. Voltage is improperly calibrated. Verify that P-22 matches voltage reading to unit with a multimeter. Adjust P-22 if necessary.
"LPF" is displayed. (Low Refrigerant Pressure)	1. Low-pressure switch is open due to low seawater and/or low return air temperatures. Try restarting the air conditioning unit, the optional low pressure switch has a ten minute shutdown time delay that may be in effect. 2. Low pressure switch is open due to loss of refrigerant. Check air conditioning unit for refrigerant oil leakage, call service technician.
"PLF" is displayed. (Low Pump Flow)	1. Condenser coil is too hot. Verify that unit is getting water flow, and that condenser is not fouled. 2. Thermistor is damaged. Unplug water sensor if installed. Try another if it is available. 3. Damaged jack/socket on circuit board. Visually check to see that pins inside socket are not bent or corroded. Repair or replace circuit board if needed.

MAINTENANCE

SYSTEM COMPONENTS

REVERSING VALVE

Reverse-cycle (cooling and heating) units have a reversing valve that must be energized periodically to keep the internal parts moving freely. To do this, switch the air conditioner unit into Heat Mode for a few seconds once a month.

SEAWATER STRAINER

Ensure your pump receives adequate seawater flow by regularly cleaning the strainer basket. Periodically check the overboard discharge for a steady stream of water. Check seawater intake speed scoop for obstructions. Make sure hoses are not looped, kinked or crushed.

CONDENSER COIL

A marine-growth-fouled coil reduces efficiency, raising total system pressure and decreasing its ability to produce cold air.

1. With the system turned off at the circuit breaker on the ship's panel, disconnect the inlet and outlet connections of the condenser coil.
2. Use chemical-resistant hoses (white PVC 5/8" I.D., etc.) to connect the inlet of the condenser coil to the outlet of a chemical resistant, submersible pump (P-500 pump, etc.) and let the hose connected to the coil outlet flow freely into the container mentioned below.
3. Place a strainer or piece of screen over the inlet of the pump and submerge the pump into a container filled with a 5% solution of muriatic or hydrochloric acid and fresh water or use a premixed over-the-counter solution. Use as large a container as possible to hold the solution (5-25 gallons [19-95 liters]).



CAUTION

Avoid spilling or splashing the solution. Follow all warnings and recommendations given by the manufacturer of any acids or premixed solutions.

4. Power the pump and circulate the solution through the condenser coil for 15-45 minutes depending upon the size of the coils and the extent of the contamination. Visual inspection of the solution in the container should indicate when the contamination removal has stopped.
5. Circulate fresh water through the coil to flush any residual acid from the system.
6. Restart the system and check operational parameters to ensure thorough cleaning has taken place. Additional cleaning may be necessary with extreme contamination.



NOTE

For the purpose of protecting the environment, dispose of any contaminated acid solutions in accordance with federal, state and/or local regulations.

RETURN-AIR FILTER

Check the return-air filter about once a month and clean as necessary. To clean the filter, remove it from the unit, rinse with water, air dry and reinstall.

WINTERIZATION

There are several methods of winterization, some of which work better than others. Any method that causes the antifreeze solution to flow downward is the method of choice. By this means, the antifreeze solution displaces any trapped water and eliminates the possibility of it freezing in hidden areas.

Choose the method that works best for you. In the following four methods, the first two use a 50/50 nonpolluting biodegradable antifreeze/water solution:

- Pump antifreeze solution into the overboard thru-hull fitting, and discharge through the intake thru-hull fitting.
- Use the seawater pump to pump antifreeze solution through the system and discharge through the overboard thru-hull fitting: Close seacock, remove hose from strainer discharge, raise hose above pump (so pump does not lose its prime) and pour in antifreeze solution. Pump solution through system. The strainer and hose to seacock need to be drained of water.
- Use pressurized air injected at the overboard discharge fitting to force system water through the seawater intake fitting, thus expelling any trapped water from the system.

- Use pressurized air injected at the seawater intake fitting to force system water through the seawater overboard discharge fitting, thus expelling any trapped water from the system.

In addition, since the seawater pump utilizes a magnetically driven impeller, remove the impeller from the wet-end assembly, wipe with an alcohol solution, and store in a warm, dry area until commissioning takes place.

**NOTE**

Collect all discharged liquids and recycle or dispose of in a proper manner in accordance with federal, state and/or local regulations.

AUTOMATED FACTORY SELF-TEST PROGRAM

The Dometic Digital Control software contains a self-test program to facilitate factory testing of the entire air conditioning system. Once the self-test program is activated, the test cycle continues until the AC power is interrupted or the Power button is pressed once, which returns the system to Off Mode.

To activate the self-test program, press and hold the Power button while disconnecting the AC power. During Power-On Reset (the display indicates “888” and all LEDs are lit), release the Power button. The control is now in the self-test program and “tSt” appears in the display.

Once activated, the self-test software continuously executes the following commands:

1. Turn on Heat Mode and supply heating for ten minutes.
2. Stop heating and run only the fan for five minutes.
3. Switch to Cool Mode and continue cooling for ten minutes.
4. Stop cooling and run only the fan for five minutes.
5. Return to step one and repeat procedure until interrupted.

To halt the self-test program, press the Power button once or interrupt the flow of AC power.

SERVICE UTILITIES

Hour Meter

The Hour Meter provides a way to judge a compressor's longevity based on actual run time. Total compressor-cycle time is saved in EEPROM every six minutes of continuous compressor running time. Cycle times of less than six minutes are discarded to conserve memory and allow the most flexible Hour Meter possible.

To view the Hour Meter, disconnect AC power then press the Down button. While holding the Down button, restore AC power. After Power-On Reset is complete (the display indicates “888” and all LEDs are lit), the following Hour Meter information appears in the display:

1. “Hr” displays for one second.
2. The display blanks out for one second then displays for three seconds a two-digit number representing thousands of hours. (For example, a display of “02” equals 2,000 hours.)
3. The display blanks out for one second then displays for three seconds a three-digit number representing hundreds, tens, and ones of hours. (For example, a display of “163” equals 163 hours. Combined with the example above, the complete Hour Meter reading is 2,163 hours.)
4. The display returns to its last operating state before power was removed.

Maximum recordable time is 65,536 hours, at which point the meter stops and can only be reset by a service technician.

SERVICE HISTORY LOG

The control records and remembers the eight most recent faults. Each time a fault is detected, a one-hour timer starts. Three consecutive faults within that hour cause system shut down, lockout, and the fault code displays.

The following events are entered into the service history log:

- High Refrigerant Pressure (HPF)
- Low Refrigerant Pressure (LPF)
- Air Sensor Failure (ASF)
- Pump or Loss of Seawater (PLF)

During the timed hour, to conserve memory, recurring faults of the same type are not recorded in the service history log. Continuous operation for one hour without the same recurring fault clears that fault counter, but the event remains in the service history log until overwritten. If a different fault is detected during the hour, it is also entered into the service history log.

- **To view the service history log**, disconnect AC power then press the Fan button. With the Fan button pressed, restore AC power. When Power-On Reset is complete (the display indicates "888" and all LEDs are lit), release the Fan button. The display flashes the most recently detected fault, followed by the event chronology number. To view other detected events, press the Up button or the Down buttons.
- **To clear the service history log**, simultaneously press the Power and Down buttons.
- **To exit the service history log**, press the Power button or wait thirty seconds without pressing any button.

SPECIFICATIONS

OPERATIONAL

Set Point Operating Range	65°F to 85°F (18.3°C to 29.4°C)
Ambient Temperature Operating Range Displayed	5°F to 150°F (-15°C to 65.6°C)
Sensor Accuracy	± 2°F @ 77°F (±1.1°C @ 25°C)
Low Voltage Limit 115 Volt Units	75 VAC
Low Voltage Limit 220 Volt Units	175 VAC
Low Voltage Processor Reset	50 VAC
Line Voltage	115 Through 240 VAC
Frequency	50 or 60 Hz
Fan Output	6 Amps @ 115 VAC
Fan Output	6 Amps @ 230 VAC
Valve Output	1/4 Amp @ 115/230 VAC
Heater Output (using valve relay)	15 Amps @ 115 VAC
Heater Output (using valve relay)	10 Amps @ 230 V
Pump Output	1/4 HP @ 115 VAC
Pump Output	1/2 HP @ 230 VAC
Compressor Output	1 HP @ 115 VAC
Compressor Output	2 HP @ 230 VAC
Minimum Operating Temperature	0°F (-17.8°C)
Maximum Ambient Operating Temperature	180°F (82.2°C)
Maximum Rh Conditions	99% Non Condensing
Power Consumption	Less Than 5 Watts

DIMENSIONS

Display Panel	3.19" (82mm) X 2.5" (64mm)
Panel Cut Out	2.4" (61mm) X 1.8" (46mm)

CABLE LENGTHS

Display Cable Self Contained	15' (4.6m) Standard
Display Cable Central System	30' (9.1m) Standard
Alternate Air Sensor (optional)	7' (2.1m) Standard
Alternate Air Sensor Central System (optional)	30' (9.1m) Standard
Outside Air Sensor (optional)	15' (4.6m) Standard
All custom cable lengths supplied in standard 5' (1.5m) increments	75' (22.9m) Maximum



NOTE

Maximum length of display and sensor cables is 75 feet (22.9m). The outside air sensor and alternate air sensors are optional items and are not included with the standard control package.

SYSTEM INPUTS

Ambient or Inside Air Temperature1

High Refrigerant Pressure1

Low Refrigerant Pressure1

Alternate Inside Air Temperature Sensor (optional)1

Outside Air Temperature Sensor (optional)1

Pump Sentry Condenser Coil Sensor (optional)1

WARRANTY AGREEMENT

This control may be covered under Dometic's Unit Warranty or Dometic's Part Warranty. Please refer to the specific warranty data sheet for more information.

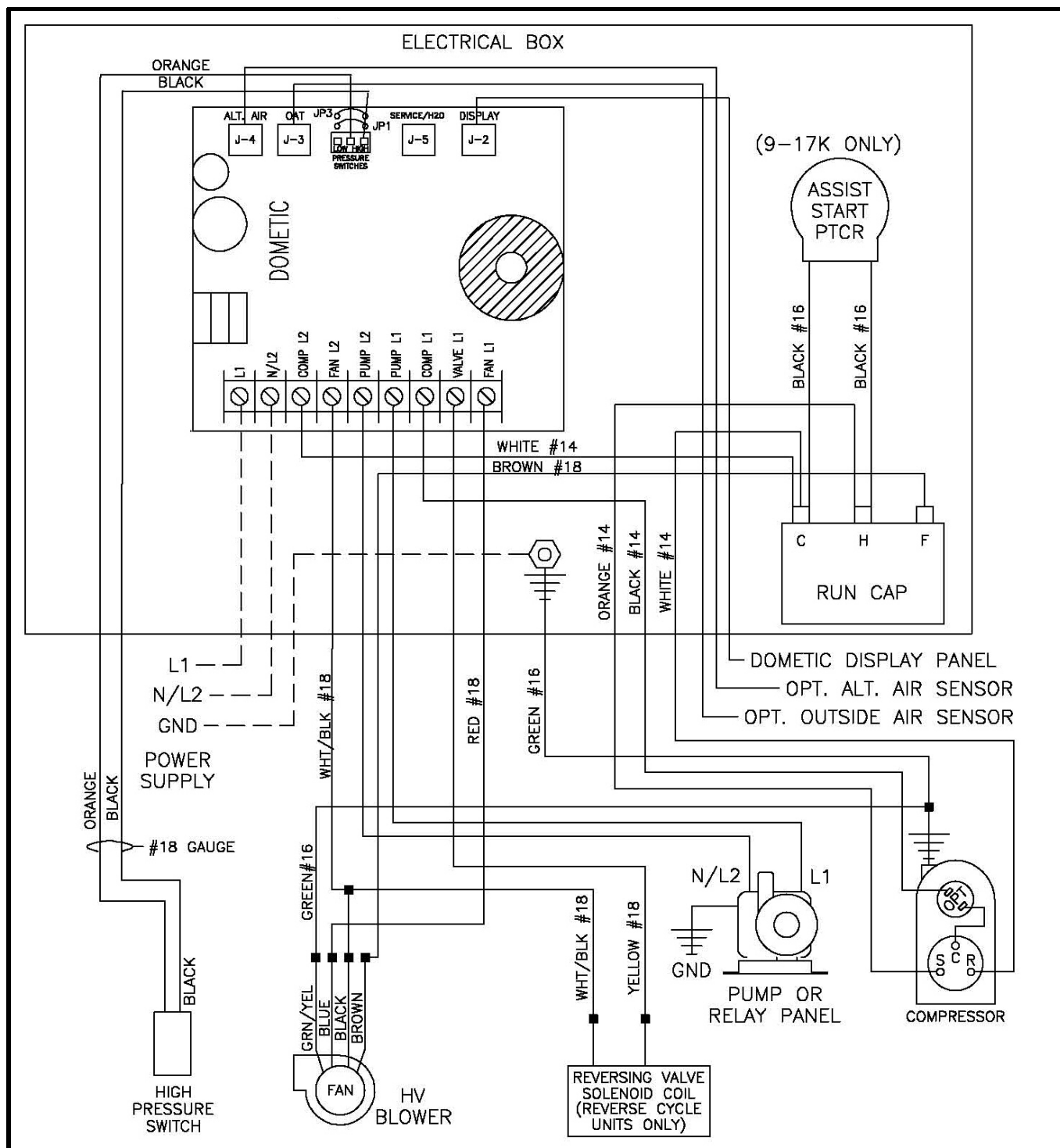
SAMPLE WIRING DIAGRAM



IMPORTANT

This is a sample diagram. Wire colors may vary. See unit's specific diagram located in electrical box. Turn power off before opening electrical box.

Figure 2: Sample Digital Control Wiring Diagram



NOTES

[illegible]

NOTES

[illegible]

Dometic Marine
Rev. 20090220
L-2658 English

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